



Two-Stage Turbocharged

**KG-18-T GREEN Gas Engine** 



The World's Highest Level of Electrical Efficiency 51%

Two-Stage Turbocharged

# KG-18-T GREEN Gas Engine



# Get Reliable Eco-friendly Energy Now

Kawasaki is introducing a two-stage turbocharged gas engine on its gas engine line up, named KG-18-T. Based on Kawasaki's well proven design technology, this engine is said to be the most efficient 7 to 8 MW class gas engine with high reliability and availability. The KG-18-T is sure to provide with good solution upon requirement for power/energy supply.



## Specification of "KG-18-T"

- Based on the well-proven engine KG-18 with its accumulated quality & reliability.
- The world's highest level of electrical efficiency: 51%
- Kawasaki free-governor mode for quick response to grid fluctuation.

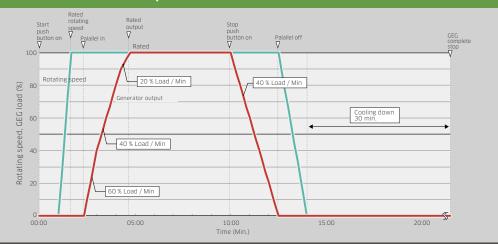
Model		KG-18-T				
Cylinder bore × stroke (mm)		300 × 480	Electrical efficiency (%)	51		
Output (kW)	50 Hz / 750 rpm	7,800	NO <sub>x</sub> (ppm) [O <sub>2</sub> = 0 %]	250 or less (at O <sub>2</sub> = 0 %)		
	60 Hz / 720 rpm	7,500	Operating range	30∼100 % load		
LHV gross heat rate (kJ//kWh)		7,129	Turbocharger type	Two-stage		
LHV gross heat rate (Btu//kWh)		6,757	Turbocharger control system	By-pass valve type		
Remarks		<ol> <li>Standard gas in Japan (40.6 MJ / Nm³, Methane Number = 69) basis data.</li> <li>ISO condition, PF=1.0 and lube oil is SHC pegasus SAE 30.</li> <li>5% tolerance for heat rate.</li> <li>Site performance and emission data for each project shall be calculated based on the project specification. Please contact to the nearest Kawasaki.</li> </ol>				

## Fast start up mode

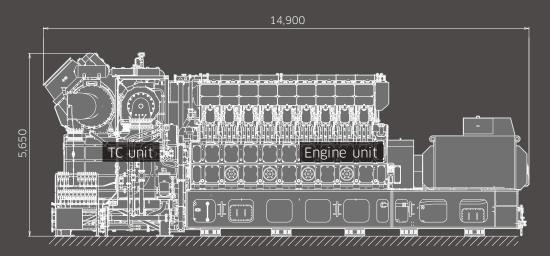
# Fast start-up ⊳

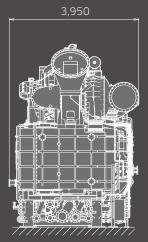
- In 5 minutes to 100% full load from start command.
- In 4 minutes to engine stop from engine stop command.

## **KG-18-T start and stop curves** (Same as hot, warm and cold start)



## Basic engine data of "KG-18-T"





## KG-18-T (Engine unit)

 Dimension (L×W×H)
 —
 10.4 m × 3.2 m × 5.4 m

 Weight (Dry)
 —
 118 ton

## KG-18-T (Turbocharger unit)

 Dimension (L×W×H)
 4.5 m × 3.9 m × 5.6 m

 Weight (Dry)
 32 ton

## Operating two-stage turbocharged gas engine

■ KG-18-T is operated quite smoothly from November 2018.

World highest class electrical efficiency has proofed by the plant.

Outline of power plant

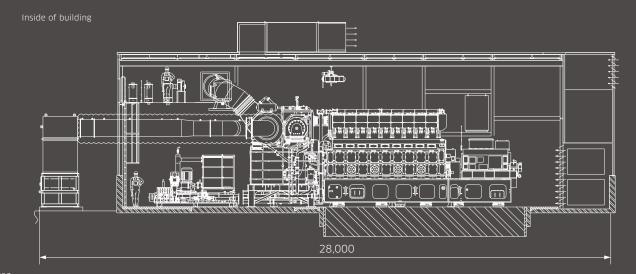


## KHI Kobe power plant #4

Engine output — 7,500 kWe
Engine speed — 720 rpm

Frequency ———— 60 Hz

Operation mode ——— Daily start and stop



# GREEN Gas Engine series

Model		KG-12	KG-18	KG-18-V	KG-18-T		
Cylinder bore × stroke (mm)		300 × 480					
Output (kW)	50 Hz / 750 rpm	5,200	7,800	7,800	7,800		
	60 Hz / 720 rpm	5,000	7,500	7,500	7,500		
LHV gross heat rate (kJ//kWh)		7,347		7,273	7,129		
LHV gross heat rate (Btu//kWh)		6,965		6,893	6,757		
Electrical efficiency (%)		49		49.5	51		
NOx (ppm) [O2 = 0 %]		200 or less (at O <sub>2</sub> = 0 %) 【 57 or less (at O <sub>2</sub> = 15 %) equivalent 】 250 or less (at O <sub>2</sub> = 0 %)					
Operating range		30~100 % load					
Turbocharger type		Single stage			Two stage		
Turbocharger control system		By-pass valve type		Variable nozzle type	By-pass valve type		
Remarks		<ol> <li>Standard gas in Japan (40.6 MJ / Nm³, Methane Number = 69) basis data.</li> <li>ISO condition, PF=1.0 and lube oil is SHC pegasus SAE 30.</li> <li>5% tolerance for heat rate.</li> <li>Site performance and emission data for each project shall be calculated based on the project specification. Please contact to the nearest Kawasaki.</li> </ol>					

# Kawasaki Heavy Industries, Ltd.

# ENERGY SYSTEM & PLANT ENGINEERING COMPANY MARKETING & SALES DIVISION

### Tokyo Head Office

1-14-5, Kaigan, Minato-ku, Tokyo 105-8315, Japan

Phone: +81-3-3435-2579 Fax: +81-3-3435-2592 E-mail: green-ge-sales@khi.co.jp

#### Kawasaki Gas Turbine Asia Sdn. Bhd.

No.12A, Jalan Tiang U8/92, Seksyen U8, Bukit Jelutong Industrial Park 40150, Shah Alam, Selangor DE, Malaysia

Phone: +60-3-7846-2882

#### Kawasaki Gas Turbine Asia Sdn. Bhd.-Jakarta Representative Office

Sahid Sudirman Center Building Lt.45 Unit.D&H, JI. Jenderal Sudirman no.86, Karet Tengsin Tanah Abang, Jakarta Pusat, 10220, Indonesia Phone: +62-21-5081-5125

#### Kawasaki Heavy Industries (Thailand) Co., Ltd.

28th FL, Sathorn Square Office Tower, 98 North Sathorn Road Silom, Bangrak, Bangkok, 10500 Thailand

Phone: +66-2-163-2840

#### Kawasaki Gas Turbine Europe GmbH

Nehringstraße 15, 61352 Bad Homburg, Germany

Phone: +49-6172-7363-0

#### Kawasaki Gas Turbine Europe GmbH- Romanian Representative Office

Union International Business Center, Str. Ion Campineanu Nr.11, Sector 1, 010031 Bucuresti, Romania

Phone: +40-374-645915